



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBF5450-501-1-20
Job Sheet 183788



Part No: RBF5450-501-1-20

Job Qty: 2 ea

Part Name: "F" Model Clutch Extension



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBF5450-501-1-20 REV:3 IPP REV A 18.02.22 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		10/19/18	0.00	0.00	Start Up Large Fab-7		
100	Mill Conv	2 pcs		10/19/18	0.05	0.17	Mill Conv 2		
110	QC	2 pcs		10/19/18	0.00	0.00	QC2		
120	QC	2 pcs		10/19/18	0.00	0.00	QC8 Machining-4		
130	Packaging	2 pcs		10/19/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea		10/19/18	0.00	0.00	QC21		

Part Op 100 - Drill as per dwg.
Descriptions: 130 - IDENTIFY AND STOCK

18/10/30
18-11-01
7.10
NOV 02 2018
21 GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
85214161	3/8" Drive Standard Socket	2 Ea (1 ea)	90-Start up Operation	5049651 GA029

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	85214161	2	7	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S122954



Part: RBF5450-501-1-20

Job No: 183788

Serial No/Batch: S122954

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 10/31/18

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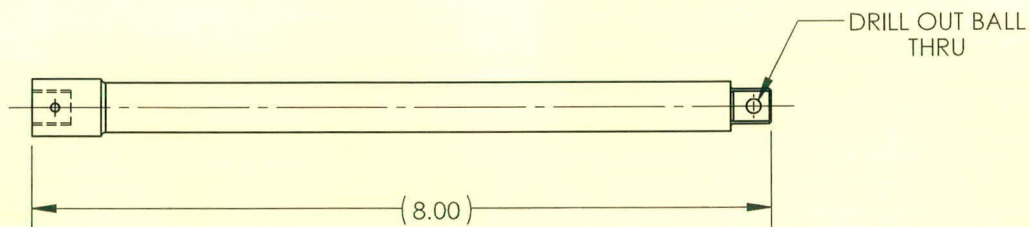
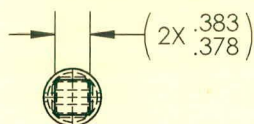
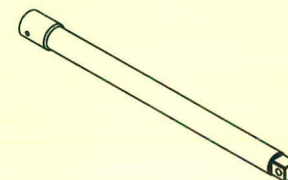
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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
3	15-0310	-20 CORRECTED B/O INFO WAS PROTO #5261 IS PROTO #J5261 (MSC #85214161) MODIFIED.	9/24/2015	RJC	JAG



(-20)

EXTENSION

DART AEROSPACE	
TITLE CLUTCH REMOVAL TOOL	
DWG NO. RBF5450-501-1-20	REV 3
MAT'L STEEL	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weid</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 9/1/2000
SHEET 3 OF 6	

